

DO NOT ENTER /MM/

Attorney Docket No.: CSP-116-A

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant: Sunahara et al.  
Serial Number: 10/537,180  
U.S. Filing Date: December 30, 2005  
International Application No.: PCT/JP03/013598  
International Filing Date: December 5, 2003  
Group Art Unit: 1793  
Confirmation No.: 8016  
Examiner: Melita, Megha S.  
Title: METHOD OF MANUFACTURING  
CYLINDRICAL BODY, AND FRICTION STIR  
WELDING METHOD

**AMENDMENT-D UNDER 37 CFR 1.116**

Mail Stop AE  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Dear Sir or Madam:

In response to the final Office Action dated March 5, 2009, please amend the above identified application as follows:

Amendments to the Claims are reflected in the claim listing which begins on page 2 of this paper.

Remarks begin on page 6 of this paper.